

# ENVIRONMENTAL PRODUCT DECLARATION

as per ISO 14025 and EN 15804+A2

Owner of the Declaration	Etex Building Performance International
Publisher	Institut Bauen und Umwelt e.V. (IBU)
Programme holder	Institut Bauen und Umwelt e.V. (IBU)
Declaration number	EPD-ETE-20230128-IBA2-EN
Issue date	31.07.2023
Valid to	30.07.2028

**MASTERBOARD®**

**Etex Building Performance International**

[www.ibu-epd.com](http://www.ibu-epd.com) | <https://epd-online.com>



## 1. General Information

### Etex Building Performance International

#### Programme holder

IBU – Institut Bauen und Umwelt e.V.  
Hegelplatz 1  
10117 Berlin  
Germany

#### Declaration number

EPD-ETE-20230128-IBA2-EN

#### This declaration is based on the product category rules:

Calcium silicate insulating materials, 01.08.2021  
(PCR checked and approved by the SVR)

#### Issue date

31.07.2023

#### Valid to

30.07.2028

Dipl.-Ing. Hans Peters  
(Chairman of Institut Bauen und Umwelt e.V.)

Florian Pronold  
(Managing Director Institut Bauen und Umwelt e.V.)

### MASTERBOARD®

#### Owner of the declaration

Etex Building Performance International  
Rue Marcel Demonque 500  
84915 Avignon Cedex 9  
France

#### Declared product / declared unit

Production and installation of 1 m<sup>2</sup> MASTERBOARD® with a thickness of 15 mm.  
The EPD includes a conversion table to obtain the results for other thicknesses of the respective product. Therefore, a linear relationship between the thickness and the mass/environmental impact of the board is assumed.

#### Scope:

This EPD is representative and relevant for MASTERBOARD® boards produced by ETEX in Guangzhou (China) and installed in Europe. The data describing the direct inputs and outputs of the foreground processes are representatives for ETEX production of the year 2021 in Guangzhou, China.

The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

The EPD was created according to the specifications of EN 15804+A2. In the following, the standard will be simplified as *EN 15804*.

#### Verification

The standard EN 15804 serves as the core PCR	
Independent verification of the declaration and data according to ISO 14025:2011	
<input type="checkbox"/>	internally
<input checked="" type="checkbox"/>	externally

Vito D'Incognito,  
(Independent verifier)

## 2. Product

### 2.1 Product description/Product definition

MASTERBOARD® is a fire-protective calcium silicate board reinforced with selected fibres and fillers.

MASTERBOARD® is off-white in colour and has a smooth finish on one face with a sanded reverse face. It can be left undecorated or can be decorated with paints, wallpapers or tiles.

MASTERBOARD® is resistant to the effects of moisture, will not physically deteriorate when used in damp or humid conditions and can withstand temperatures up to 80°C and frequent temperature changes.

For the placing of the product on the market in the European Union/European Free Trade Association (EU/EFTA) (with the exception of Switzerland) the *Regulation (EU) No. 305/2011 (CPR)* applies. The product needs a declaration of performance taking into consideration *ETA 09/0250\_2017-04-07* MASTERBOARD® and the CE-marking.

For the application and use the respective national provisions apply.

### 2.2 Application

Promat protection boards, for multiple applications:

- Partitions.
- Wall and roof linings.
- Door upgrades.
- Soffit, porch or canopy linings.
- Integral garage ceilings
- Swimming pool ceilings

### 2.3 Technical Data

#### Constructional data

Name	Value	Unit
Gross density at 23 °C, 50% RH	1050	kg/m <sup>3</sup>
Compressive strength EN826	9.3	N/mm <sup>2</sup>
Tensile strength - transverse EN1607	0.0779	N/mm <sup>2</sup>
Tensile strength - longitudinal EN1608	0.989	N/mm <sup>2</sup>
Flexural strength EN12467	>7.0	N/mm <sup>2</sup>
Modulus of elasticity - transverse EN12467	4600	N/mm <sup>2</sup>
Modulus of elasticity - longitudinal EN12467	4400	N/mm <sup>2</sup>
Thermal conductivity	0.22	W/(mK)

Performance data of the product in accordance with the declaration of performance with respect to its essential characteristics according to *ETA 09/0250\_2017-04-07* MASTERBOARD®

### 2.4 Delivery status

The products have a thickness of 6, 8, 9, 10, 12, 15, 20 or 25 mm.

The length and width are:

- 2400 x 1220
- 2400 x 1200
- 2500 x 1200
- 2500 x 1250

### 2.5 Base materials/Ancillary materials

The product is mainly composed of Cement, Sand, Slaked lime, Water and Fibres. It is formulated without inorganic fibres and does not contain formaldehyde.

### 2.6 Manufacture

All the raw materials are mixed in water and combined to form a thick slurry. The slurry is formed to a board on a forming drum, cut and stacked for curing. The board is autoclaved under saturated steam pressure and dried. Edges are trimmed and the reverse surface is sanded to the desired thickness. All material which is cut off or sanded away is fully recycled within the process.

### 2.7 Environment and health during manufacturing

Environmental, occupational health, safety and quality management at the Guangzhou plant are in accordance with the following standards:

- ISO 14001:2015
- ISO 9001:2015
- ISO 45001:2018

### 2.8 Product processing/Installation

The fire protective board is cut and machined using conventional woodworking equipment with cement-suitable blades. Fixing the boards will require appropriate means, which will depend upon the application and bearing structure. Boards can be installed using staples, screws, anchors or glue. In the EPD steel screws have been assumed.

### 2.9 Packaging

The products are transported and delivered on a wooden pallet and packed with cartons, steel angles, metal straps and a plastic cover foil.

### 2.10 Condition of use

No maintenance is required, under normal conditions of use. MASTERBOARD® is resistant to the effects of moisture, will not physically deteriorate when used in damp or humid conditions and can withstand temperatures up to 80°C and frequent temperature changes.

### 2.11 Environment and health during use

Under normal conditions of use, MASTERBOARD® do not cause any adverse health effects or release of volatile organic compounds (VOCs) into indoor air. No environmental impact on water, air or soil is expected.

### 2.12 Reference service life

The Promat fire protective boards are rather new products on the market and there is not yet extensive evidence regarding its reference service life. However, based on the knowledge of product experts and tests on 20 year old samples it is expected that upon condition that the product is used in accordance with the recommended installation guidelines, it is feasible to assume that this product lasts for 60 years.

### 2.13 Extraordinary effects

#### Fire

Information on the fire performance according to *EN 13501:1*.

#### Fire protection

Name	Value
Building material class	A1
Burning droplets	/
Smoke gas development	/

#### Water

All ingredients are firmly bound in the matrix. The boards are insensitive to moisture and no ingredients which could be hazardous to water are washed out in the event of extraordinary effects by water.

## Mechanical destruction

In order to prevent any reduction of fire performance following unforeseeable mechanical destruction, all damage of the components needs to be repaired using materials specified by the *ETA 09/0250*. Besides the need for repair, the destruction will not have any significant environmental impact and no risks are expected to occur in terms of human health.

### 2.14 Re-use phase

Several possibilities exist for the boards after the end-of-life of the application in which they were used. If the boards are removed non-destructively by releasing the screws, the undamaged product can be re-used in accordance with the original purpose. If not contaminated with other building construction materials, the boards also allow being recycled by

the manufacturer. For this EPD, both 100 % landfill and 100 % recycling have been calculated.

### 2.15 Disposal

Within the production process, generated waste is reused within the process. When after end-of-life reusing or recycling the boards as described in the previous paragraph is not practical, the boards can be disposed to a landfill. The waste code in accordance with the *European List of Waste* is 17 09 04.

### 2.16 Further information

<https://www.promat.com/en/construction/products-systems/products/internal-boards/promat-masterboard/>

## 3. LCA: Calculation rules

### 3.1 Declared Unit

Production and installation of 1 m<sup>2</sup> of MASTERBOARD® with a thickness of 15 mm

#### Declared unit

Name	Value	Unit
Gross density	1078	kg/m <sup>3</sup>
Declared unit	16.2	kg
Reference thickness	15	mm
Conversion factor for 6 mm thick board	0.40	/
Conversion factor for 8 mm thick board	0.53	/
Conversion factor for 9 mm thick board	0.60	/
Conversion factor for 10 mm thick board	0.67	/
Conversion factor for 12 mm thick board	0.80	/
Conversion factor for 20 mm thick board	1.33	/
Conversion factor for 25 mm thick board	1.67	/

The results for other thicknesses can be obtained by multiplying the presented results by the corresponding adjustment factor as included in the table.

### 3.2 System boundary

Cradle-to-grave

### 3.3 Estimates and assumptions

#### 3.4 Cut-off criteria

The following processes are considered below cut-off according to the rules as per the PCR, Part A:

- Transport of packaging of raw materials
- Infrastructure and land use of the factory
- NaCl for waste water treatment used during manufacturing, because of very low amounts
- Environmental impacts caused by the personnel of the production plants are not included in the LCA, e.g. waste from the cafeteria and sanitary installations, accidental pollution caused by human mistakes, or environmental effects caused by commuter traffic. Heating or cooling of the plants in order to ensure a comfortable indoor climate for the personnel for example is also neglected.

### 3.5 Background data

*Ecoinvent 3.8 and Industry 2.0*

### 3.6 Data quality

Company-specific data concern the data about the production of MASTERBOARD®. All required data about the production process have been delivered to Enperas by ETEX.

The composed datasets for this project are representative and relevant for MASTERBOARD® produced by ETEX in Guangzhou.

### 3.7 Period under review

The data collected by ETEX are based on data from the year 2021.

### 3.8 Geographic Representativeness

Land or region, in which the declared product system is manufactured, used or handled at the end of the product's lifespan: China

### 3.9 Allocation

No co-products are produced.

No secondary raw materials are used.

At ETEX's plant in Guangzhou, different types of calcium silicate boards are produced.

- For the energy consumption, no specific data per production step or product line was available. The production energy has been allocated to the individual product using the annual production volume of the product's materials (physical relationship, kg).
- Product data were available for the raw materials and production waste, so no allocation was needed for this.
- For the packaging of the final product, the quantities of packaging materials used per pallet were weighted and recalculated per kg of product on the pallet.

### 3.10 Comparability

Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to *EN 15804* and the building context, respectively the product-specific characteristics of performance, are taken into account. *Ecoinvent 3.8 and Industry 2.0* are used as background database

## 4. LCA: Scenarios and additional technical information

### Characteristic product properties of biogenic carbon

The product contains biogenic carbon in the form of cellulose. Also, biogenic carbon is included in the coverage carton and

wooden pallets used as packaging material.

### Information on describing the biogenic carbon content at factory gate

Name	Value	Unit
Biogenic carbon content in product	0.356	kg C
Biogenic carbon content in accompanying packaging	0.179	kg C

### Transport to the building site (A4)

The transport scenario selected for this EPD is based on the average transport distances from the production plant in Guangzhou to the installation sites in Europe based on the sales in the reference year 2021.

For those who would like to calculate the transport impacts for a specific project, CO<sub>2</sub> emissions for truck and container ship transport are provided in the table. For calculating the impacts caused by truck transport one needs to multiply the truck CO<sub>2</sub> emissions by the weight of the transported product in ton and by the distance in km by truck. For ship transport, the ship's CO<sub>2</sub> emissions should be used in the same way. Adding up the impacts calculated for truck and ship transport results in the impacts for the specific transportation scenario considered.

Name	Value	Unit
Litres of fuel	default value Ecoinvent data record	l/100km
Transport distance Transoceanic ship	19600	km
Transport distance Train (diesel)	50	km
Transport distance Train (electric)	50	km
Transport distance Truck 16-32 t EURO6	190	km
Transport distance Truck 16-32 t EURO5	20	km
Capacity utilisation (including empty runs)	default value Ecoinvent data record	%
Gross density of products transported	default value Ecoinvent data record	kg/m <sup>3</sup>
Capacity utilisation volume factor	default value Ecoinvent data record	-
Eg. Transport truck CO <sub>2</sub> emissions	0.0862	kg CO <sub>2</sub> e / tkm
Eg. Transport freight container ship	0.0093	kg CO <sub>2</sub> e / tkm

### Installation into the building (A5)

The fire protective board is cut and machined using conventional woodworking equipment with cement-suitable blades. Fixing the boards will require appropriate means, which will depend upon the application and bearing structure. Boards can be installed using staples, screws, anchors or glue. In the EPD steel screws have been assumed.

In some applications the boards are installed on a substructure, note that the substructure has not been included in the scope of the EPD.

Name	Value	Unit
Auxiliary Steel screws	0.137	kg
Electricity consumption	0.0294	kWh
Material loss	5	%

### Use or application of the installed product (B1) see section 2.12 "Use"

Carbonation

The MASTERBOARD® boards are permanently installed in the

building and in properly designed situations and under normal conditions of use, do not require any repair, maintenance or replacement.

The only impact during the use phase is that of carbonation, where some CO<sub>2</sub> is adsorbed from the atmosphere over the life of the board. Depending on the application where the boards are used, the degree of carbonation will vary.

The carbonation was calculated to be as follows for the various use scenarios and reported in the B1 module as shown below,  
 - B1/1 - Outdoor sheltered from rain: -2.327 kg CO<sub>2</sub>eq / 1 m<sup>2</sup>15 mm.  
 - B1/2 - Indoor without or with 'open' cover such as a paint: -1.261 kg CO<sub>2</sub>eq / 1 m<sup>2</sup> 15 mm.

Name	Value	Unit
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### Maintenance (B2)

In properly designed situations and under normal conditions of use no maintenance is required.

Name	Value	Unit
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### Repair (B3)

In properly designed situations and under normal conditions of use no repair is required.

Name	Value	Unit
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### Replacement (B4) / Refurbishment (B5)

In properly designed situations and under normal conditions of use no replacement/refurbishment is required.

Name	Value	Unit
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The RSL of MASTERBOARD® is estimated at 60 years under strict application of the guidelines for handling, installation and maintenance.

### Reference service life

Name	Value	Unit
Life Span according to the manufacturer	60	a
Declared product properties (at the gate) and finishes	See paragraph 2.3	-
Design application parameters (if instructed by the manufacturer), including the references to the appropriate practices and application codes	See ETA 09/0250	-
An assumed quality of work, when installed in accordance with the manufacturer's instructions	See ETA 09/0250	-

### Operational energy use (B6) and Operational water use (B7)

Not relevant

Name	Value	Unit
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### End of life (C1-C4)

For this EPD, both 100 % recycling and 100 % landfill scenario have been calculated.

Note that during the recycling process, the fibres will be sieved out and incinerated for energy recovery, the remaining part will be recycled as a replacement for limestone fillers.

Name	Value	Unit
Collected as mixed construction waste	16.2	kg
Recycling (fibres are incinerated for energy recovery. Remaining part is recycled as limestone filler replacement)	16.2	kg

## Reuse, recovery and/or recycling potentials (D), relevant scenario information

In module D, the benefits and loads beyond the system boundaries are quantified.

For the 100 % landfill scenario, no benefits and loads have been considered in module D, apart from some minor benefits and loads regarding the recycling and energy recovery of packaging.

For the 100 % recycling scenario, benefits from energy recovery during incineration of the fibres is included, as partly avoided impact of electricity (average EU grid mix) and partly avoided impact of the production of heat from natural gas. Also, the benefits from recycling the remaining calcium silicate board is included as an avoided impact of the production of 100% virgin limestone. In addition, some minor benefits and loads regarding the recycling and energy recovery of packaging are allocated to module D.

Name	Value	Unit
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5. LCA: Results

As the product contains slaked lime Ca(OH)<sub>2</sub> and cement carbonation happens during the use phase. The carbonation has been included in module B1/1 and module B1/2, respectively for outdoor and indoor use.

For the end of life both 100% recycling and 100% landfill have been calculated, in respective modules C2/1-D/1 and C2/2-D/2.

DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; ND = MODULE OR INDICATOR NOT DECLARED; MNR = MODULE NOT RELEVANT)

Product stage			Construction process stage		Use stage								End-of-life stage				Benefits and loads beyond the system boundaries
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential	
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D	
X	X	X	X	X	X	X	MNR	MNR	MNR	X	X	X	X	X	X	X	

RESULTS OF THE LCA - ENVIRONMENTAL IMPACT according to EN 15804+A2: 1 m<sup>2</sup> MASTERBOARD®

Parameter	Unit	A1	A2	A3	A4	A5	B1/1	B1/2	B2	B6	B7	C1	C2/1	C2/2	C3/1	C3/2	C4/1	C4/2	D/1	D/2
GWP-total	kg CO <sub>2</sub> eq	4E+00	7.24E-01	6.39E+00	3.73E+00	2.5E+00	-2.36E+00	-1.26E+00	0	0	0	9.59E-03	6.58E-01	1.4E-01	1.35E+00	1.98E-04	6.36E-05	1.39E+00	-7.29E-01	-4.11E-01
GWP-fossil	kg CO <sub>2</sub> eq	5.42E+00	7.23E-01	6.98E+00	3.72E+00	1.91E+00	-2.36E+00	-1.26E+00	0	0	0	9.51E-03	6.57E-01	1.39E-01	5.23E-02	1.96E-04	6.31E-05	9.77E-02	-4.79E-01	-1.61E-01
GWP-biogenic	kg CO <sub>2</sub> eq	-1.43E+00	2.6E-04	-5.94E-01	1.07E-03	5.91E-01	0	0	0	0	0	5.28E-05	2.35E-04	4.99E-05	1.29E+00	1.06E-06	1.4E-07	1.29E+00	-2.5E-01	-2.49E-01
GWP-luluc	kg CO <sub>2</sub> eq	2.67E-03	5.17E-04	2.12E-03	2.64E-03	1.46E-03	0	0	0	0	0	2.25E-05	2.63E-04	5.57E-05	8.36E-05	4.54E-07	6.77E-08	7.21E-05	-6.08E-04	-2.88E-04
ODP	kg CFC11 eq	2.55E-07	1.51E-07	3.15E-07	7.48E-07	1.4E-07	0	0	0	0	0	4.79E-10	1.52E-07	3.23E-08	8.14E-09	1.02E-11	1.56E-11	3.62E-08	-5E-08	-1.42E-08
AP	mol H <sup>+</sup> eq	1.36E-02	7.78E-03	3.2E-02	1.02E-01	1.35E-02	0	0	0	0	0	5.41E-05	1.87E-03	3.96E-04	5.51E-04	1.12E-06	4.42E-07	8.62E-04	-1.82E-03	-6.81E-04
EP-freshwater	kg P eq	6.94E-05	5.59E-06	1.35E-04	1.73E-05	5.47E-05	0	0	0	0	0	1.02E-06	4.69E-06	9.94E-07	3.58E-06	2.06E-08	1.91E-09	3E-06	-2.32E-05	-9.16E-06
EP-marine	kg N eq	3.64E-03	2.18E-03	6.13E-03	2.52E-02	2.85E-03	0	0	0	0	0	6.9E-06	3.71E-04	7.86E-05	1.9E-04	1.5E-07	1.35E-07	2.94E-04	-4.01E-04	-1.66E-04
EP-terrestrial	mol N eq	4.15E-02	2.42E-02	6.63E-02	2.8E-01	3.15E-02	0	0	0	0	0	7.95E-05	4.13E-03	8.77E-04	2.12E-03	1.72E-06	1.49E-06	3.25E-03	-4.6E-03	-1.89E-03
POCP	kg NMVOC eq	1.14E-02	6.54E-03	1.9E-02	7.3E-02	8.85E-03	0	0	0	0	0	2.18E-05	1.59E-03	3.37E-04	5.56E-04	4.81E-07	4.55E-07	9.25E-04	-1.59E-03	-8.25E-04
ADPE	kg Sb eq	1.15E-05	1.51E-06	7.16E-06	5.07E-06	2.32E-05	0	0	0	0	0	5.14E-08	1.78E-06	3.77E-07	2.39E-07	1.11E-09	1.82E-10	2.32E-07	-1.34E-06	-3.2E-07
ADPF	MJ	2.54E+01	1.02E+01	7.52E+01	4.9E+01	2.08E+01	0	0	0	0	0	2.02E-01	9.96E+00	2.11E+00	8.58E-01	4.1E-03	1.35E-03	2.79E+00	-8.23E+00	-2.32E+00
WDP	m <sup>3</sup> world eq deprived	1.33E+00	3.45E-02	6.66E-01	1.05E-01	4.4E-01	0	0	0	0	0	2.36E-03	3.03E-02	6.43E-03	1.73E-02	4.81E-05	-1.15E-05	1.3E-02	-1.31E-01	-6.61E-02

GWP = Global warming potential; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential of land and water; EP = Eutrophication potential; POCP = Formation potential of tropospheric ozone photochemical oxidants; ADPE = Abiotic depletion potential for non-fossil resources; ADPF = Abiotic depletion potential for fossil resources; WDP = Water (user) deprivation potential

RESULTS OF THE LCA - INDICATORS TO DESCRIBE RESOURCE USE according to EN 15804+A2: 1 m<sup>2</sup> MASTERBOARD®

Parameter	Unit	A1	A2	A3	A4	A5	B1/1	B1/2	B2	B6	B7	C1	C2/1	C2/2	C3/1	C3/2	C4/1	C4/2	D/1	D/2
PERE	MJ	9.37E+00	1.21E-01	8.48E+00	4.52E-01	4.97E+00	0	0	0	0	0	4.01E-02	1.4E-01	2.97E-02	1.32E-01	8.07E-04	5.87E-05	1.44E-01	0	0
PERM	MJ	1.28E+01	0	5.8E+00	0	-3.59E+00	0	0	0	0	0	0	0	0	-1.13E+01	0	0	0	1.37E+01	2.44E+00
PERT	MJ	2.22E+01	1.21E-01	1.43E+01	4.52E-01	1.38E+00	0	0	0	0	0	4.01E-02	1.4E-01	2.97E-02	-1.12E+01	8.07E-04	5.87E-05	1.44E-01	1.37E+01	2.44E+00
PENRE	MJ	2.89E+01	1.03E+01	9.76E+01	4.9E+01	2.55E+01	0	0	0	0	0	2.4E-01	1E+01	2.12E+00	1.01E+00	4.88E-03	1.43E-03	2.86E+00	0	0
PENRM	MJ	8.54E-02	0	3.29E-01	0	-2.13E-01	0	0	0	0	0	0	0	0	0	0	0	0	1.38E-01	1.38E-01
PENRT	MJ	2.9E+01	1.03E+01	9.8E+01	4.9E+01	2.53E+01	0	0	0	0	0	2.4E-01	1E+01	2.12E+00	1.01E+00	4.88E-03	1.43E-03	2.86E+00	1.38E-01	1.38E-01
SM	kg	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0

FW	m <sup>3</sup>	2.63E-02	5.8E-04	1.1E-02	2.1E-03	9.58E-03	0	0	0	0	0	1.52E-04	7.33E-04	1.55E-04	1.01E-03	3.06E-06	-2.03E-07	3E-03	-2.58E-02	-2.01E-03
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PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

**RESULTS OF THE LCA – WASTE CATEGORIES AND OUTPUT FLOWS according to EN 15804+A2:  
1 m<sup>2</sup> MASTERBOARD®**

Parameter	Unit	A1	A2	A3	A4	A5	B1/1	B1/2	B2	B6	B7	C1	C2/1	C2/2	C3/1	C3/2	C4/1	C4/2	D/1	D/2
HWD	kg	2.59E-05	2.33E-05	8.6E-05	6.21E-05	2.26E-05	0	0	0	0	0	1.53E-07	2.6E-05	5.52E-06	1.09E-06	3.37E-09	2.34E-09	3.06E-06	-1.98E-05	-1.28E-05
NHWD	kg	1.78E-01	3.66E-01	4.76E-01	5.67E-01	1.16E+00	0	0	0	0	0	7.38E-04	5.22E-01	1.11E-01	1.73E-02	1.6E-05	5.49E-03	1.61E+01	-1.58E-02	-3.54E-04
RWD	kg	1.24E-04	6.66E-05	1.2E-04	3.38E-04	7.63E-05	0	0	0	0	0	1.47E-06	6.73E-05	1.43E-05	5.46E-06	2.98E-08	8.39E-09	1.91E-05	-3.1E-05	-5.77E-06
CRU	kg	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
MFR	kg	0	0	2.93E-03	0	1.01E+00	0	0	0	0	0	0	0	0	1.62E+01	1.3E-01	0	0	0	0
MER	kg	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0	0
EEE	MJ	0	0	2.63E-03	0	1.65E-01	0	0	0	0	0	0	0	0	0	0	0	0	0	0
EET	MJ	0	0	5.26E-03	0	3.29E-01	0	0	0	0	0	0	0	0	0	0	0	0	0	0

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy

**RESULTS OF THE LCA – additional impact categories according to EN 15804+A2-optional:  
1 m<sup>2</sup> MASTERBOARD®**

Parameter	Unit	A1	A2	A3	A4	A5	B1/1	B1/2	B2	B6	B7	C1	C2/1	C2/2	C3/1	C3/2	C4/1	C4/2	D/1	D/2
PM	Disease incidence	1.43E-07	4.71E-08	4.39E-07	1.49E-07	1.14E-07	0	0	0	0	0	1.49E-10	5.28E-08	1.12E-08	4.44E-09	3.74E-12	1.23E-11	1.67E-08	-2.53E-08	-1.57E-08
IR	kBq U235 eq	9.36E-02	4.22E-02	9.29E-02	2.11E-01	6.95E-02	0	0	0	0	0	1.79E-03	4.33E-02	9.17E-03	6.22E-03	3.6E-05	6.25E-06	1.43E-02	-3.54E-02	-5.69E-03
ETP-fw	CTUe	6.82E+01	8.33E+00	1.56E+02	3.2E+01	4.42E+01	0	0	0	0	0	1.28E-01	7.82E+00	1.66E+00	2.42E+00	2.72E-03	2.03E-03	1.6E+00	-6.14E+00	-3.75E+00
HTP-c	CTUh	1.09E-09	3.21E-10	2.97E-09	2.15E-09	1.97E-08	0	0	0	0	0	3.92E-12	2.52E-10	5.33E-11	2.99E-10	1.37E-13	1.22E-13	4.66E-11	5.14E-11	1.61E-10
HTP-nc	CTUh	4.44E-09	7.15E-09	5.91E-08	2.34E-08	3.03E-08	0	0	0	0	0	1.25E-10	7.9E-09	1.68E-09	2.26E-09	2.68E-12	1.22E-12	9.42E-10	-2.94E-08	-2.71E-08
SQP	SQP	1.47E+02	5.95E+00	7.81E+01	1.2E+01	1.86E+01	0	0	0	0	0	3.65E-02	6.95E+00	1.47E+00	4.13E-01	2.69E-03	2.09E-03	5.26E+00	-2.87E+01	-2.72E+01

PM = Potential incidence of disease due to PM emissions; IR = Potential Human exposure efficiency relative to U235; ETP-fw = Potential comparative Toxic Unit for ecosystems; HTP-c = Potential comparative Toxic Unit for humans (cancerogenic); HTP-nc = Potential comparative Toxic Unit for humans (not cancerogenic); SQP = Potential soil quality index

Disclaimer 1 – for the indicator “Potential Human exposure efficiency relative to U235”. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure or radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, radon and from some construction materials is also not measured by this indicator.

Disclaimer 2 – for the indicators “abiotic depletion potential for non-fossil resources”, “abiotic depletion potential for fossil resources”, “water (user) deprivation potential, deprivation-weighted water consumption”, “potential comparative toxic unit for ecosystems”, “potential comparative toxic unit for humans – cancerogenic”, “Potential comparative toxic unit for humans - not cancerogenic”, “potential soil quality index”. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high as there is limited experience with the indicator.

**6. LCA: Interpretation**

For MASTERBOARD® fire protective boards produced in China, the raw materials used in the formulation mix together with the manufacturing and the transport to installation have the highest contribution on all impact categories. Cement and hydrated lime are the most important raw materials in terms of

environmental impact. With respect to manufacturing, it is the energy consumption from electricity and steam that contributes the most. The transport to installation is significant as the transport from China to Europe has been taken into account.

**7. Requisite evidence**

Not relevant for this product

**8. References**

Standards

**EN 826**  
Determination of Compression Behavior of Thermal Insulation



## Products

### EN 1607

Thermal insulation products for building applications - determination of tensile strength perpendicular to faces

### EN 1608

Thermal insulating products for building applications - Determination of tensile strength parallel to faces

**EN 12467** Fibre-cement flat sheets - Product specification and test methods

### EN15804

EN 15804:2012+A2:2019+AC:2021, Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction products.

### EN 16757

EN 16757:2017, Sustainability of construction works— Environmental product declarations – Product Category Rules for concrete and concrete elements

### ISO 9001

ISO 9001:2015:Quality management systems — Requirements

### ISO 14001

ISO 14001:2015: Environmental management systems — Requirements with guidance for use

### ISO 14025

EN ISO 14025:2011, Environmental labels and declarations — Type III environmental declarations — Principles and procedures.

### ISO 14040

ISO 14040:2006: Environmental management – Life cycle assessment – Principles and framework.

### ISO 14044

ISO 14044:2006: Environmental management – Life cycle assessment – Requirements and guidelines.

### ISO 45001

ISO 45001:2018: Occupational health and safety management systems Requirements with guidance for use

### PCR Part A

Calculation rules for the Life Cycle Assessment and Requirements on the Background Report, Institut Bauen und Umwelt e.V., [www.bauumwelt.com](http://www.bauumwelt.com).

### PCR Part B

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### Further references

#### CPR

European Regulation N° 305/2011 (CPR)

#### Ecoinvent

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#### Industry 2.0

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#### Pré Consultants (2021)

SimaPro9.2.0.1 [Computer Software]. Amersfoort, The Netherlands.

#### PEFCR

European commission (2018). Product Environmental Footprint Category Rules PEFCR Guidance, version 6.3.

#### IBU

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