

ENVIRONMENTAL PRODUCT DECLARATION

as per ISO 14025 and EN 15804+A2

Owner of the Declaration	Knauf Ceiling Solutions GmbH & Co. KG
Publisher	Institut Bauen und Umwelt e.V. (IBU)
Programme holder	Institut Bauen und Umwelt e.V. (IBU)
Declaration number	EPD-KNA-20220027-IBD2-EN
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Valid to	29.03.2027

Metal Ceiling Membranes (0.5 mm, with acoustic fleece) Knauf Ceiling Solutions GmbH & Co. KG

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EPD
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1. General Information

Knauf Ceiling Solutions GmbH & Co. KG

Programme holder

IBU – Institut Bauen und Umwelt e.V.
Hegelplatz 1
10117 Berlin
Germany

Declaration number

EPD-KNA-20220027-IBD2-EN

This declaration is based on the product category rules:

Metal ceilings, 01.08.2021
(PCR checked and approved by the SVR)

Issue date

30.03.2022

Valid to

29.03.2027



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Florian Pronold
(Managing Director Institut Bauen und Umwelt e.V.)

Metal Ceiling Membranes (0.5 mm, with acoustic fleece)

Owner of the declaration

Knauf Ceiling Solutions GmbH & Co. KG
Elsenthal 15
94481 Grafenau
Germany

Declared product / declared unit

1 m² average steel ceiling membrane with a thickness of 0.5 mm and a surface weight of 3.62 kg/m² (with acoustic fleece)

Scope:

This document refers to average steel ceiling membranes with a thickness of 0.5 mm and a surface weight of 3.62 kg/m² (with acoustic fleece).

The products are manufactured at the following production sites of Knauf Ceiling Solutions GmbH & Co. KG:

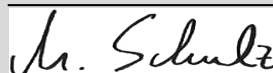
- Rankweil (Austria)
- Stafford (United Kingdom)

The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

The EPD was created according to the specifications of EN 15804+A2. In the following, the standard will be simplified as *EN 15804*.

Verification

The standard EN 15804 serves as the core PCR	
Independent verification of the declaration and data according to ISO 14025:2011	
<input type="checkbox"/>	internally
<input checked="" type="checkbox"/>	externally



Matthias Schulz,
(Independent verifier)

2. Product

2.1 Product description/Product definition

Knauf Ceiling Solutions metal ceiling systems are made from punched and formed galvanised steel, as comprehensive construction kits or individual components and industrially manufactured. The construction kit comprises the visible membrane and the substructure. The membranes (tiles) are offered with various edge details and delivered unperforated or with a range of perforation patterns, fulfilling the functional requirements. The substructure is either exposed or concealed.

For the placing on the market of the product in the European Union/European Free Trade Association (EU/EFTA) (with the exception of Switzerland) *Regulation (EU) No. 305/2011 (CPR)* applies. The product needs a declaration of performance taking into consideration *EN 13964:2014, suspended ceiling requirements and test methods* and the CE-marking and UKCA-marking (in the UK).

For the application and use the respective national provisions apply.

2.2 Application

The described metal solutions are typically used internally as design elements, to cover the ceiling void, as well as acoustic solutions for sound absorption and sound attenuation, for fire resistance and against fire spreading, for cleanrooms and high hygiene requirements.

2.3 Technical Data

Metal membranes are regulated by *EN 13964* and have corresponding labelling and declaration of performance. The following data provide an overview of results:

Constructional data

Name	Value	Unit
Sound absorption coefficient (ISO 354, ISO 11654)	≤ 0.75(L)	%
Airborne sound reduction (EN 20140-9, ISO 140-3)	≤ 21	dB
Grammage	3.62	kg/m ²
Release of formaldehyde (EN 13964)	E1	-
Durability class (EN 13964)	B	-

Further characteristics according to the PCR are not relevant for this product.

The performance data of the product, with respect to its essential characteristics, is in accordance with the declaration of performance according to *EN 13964:2014, suspended ceiling requirements and test methods*.

2.4 Delivery status

The metal ceiling systems, construction kits and components are produced in individual module sizes and can be supplied with or without substructures. Packaging is usually on pallets and/or in cardboard.

2.5 Base materials/Ancillary materials

Name	Value	Unit
Galvanised steel	> 94.5	%
Surface coating	< 4	%
Acoustic fleece (cellulose/glass)	< 1.5	%

1) 'This product contains substances listed in the *candidate list* (08.07.2021) exceeding 0.1 percentage by mass': No.

2) 'This product contains other carcinogenic, mutagenic,

reprotoxic (CMR) substances in categories 1A or 1B which are not on the *candidate list*, exceeding 0.1 percentage by mass': No.

3) 'Biocide products were added to this construction product or it has been treated with biocide products (this then concerns a treated product as defined by the (EU) *Ordinance on Biocide Products* No. 528/2012': No.

2.6 Manufacture

The system components for metal ceilings are manufactured in a continuous manufacturing process. The sheet steel comes mainly in coils, gets optionally perforated, afterwards cut to size, punched, formed and powder-coated after the cleaning process. Punching and perforation waste is gathered, collected by local disposal companies, and redirected to the recycling centres. The acoustic fleece gets applied to the back in a continuous process. All production steps are carried out in accordance with the requirements and test guidelines outlined in *EN 13964*.

The manufacturing plants are certified according to *ISO 9001* and *ISO 14001*.

2.7 Environment and health during manufacturing

Manufacturing conditions do not demand any particular health protection measures with the exception of those designated by the authorities for special working areas, e.g., high-visibility vests, ear protection, safety shoes.

The threshold limit values are not exceeded at any point in the production process. Waste emissions generated during production are cleaned in accordance with statutory requirements. Emissions are below those outlined in the Technical Guidelines governing Air. Water/ground: No contamination of water or soil occurs. All the values established inside and outside the production facilities are below the applicable requirements governing noise protection in the UK and Austria. Noise-intensive plant components such as perforation lines are isolated accordingly by structural measures. *ISO 14001* certificates and other manufacturer-specific documents on environment protection can be requested from the manufacturer.

2.8 Product processing/Installation

There are no recognised systemic hazards associated with the installation of ceiling membranes. Metal ceiling membranes are suspended by a substructure.

Installation must be carried out by trained personnel. Workers should wear appropriate personal protective equipment. Equipment such as gloves and goggles are recommended to prevent skin irritation.

2.9 Packaging

The membranes are packaged in cardboard boxes with a separation paper protecting the visible surface or sealed with transparent polyethylene film. These packages lie on chemically untreated wooden pallets and are easily separable. The pallets are wrapped with polyethylene stretch film. Film, paper and wood can be recycled in the usual ways.

2.10 Condition of use

Long service life is based on regular maintenance, care and repair of the product. When handled properly, the mechanical and structural physical properties of the metal membrane remain intact throughout its entire service life. Generally, the material composition of the product does not alter during the period of use.

2.11 Environment and health during use

There are no known interactions between the product, the environment and health. Volatile organic compounds are below the valuation limit.

2.12 Reference service life

The service life of the metal membranes is for more than 50 years, depending on the area of use, exposure and state of maintenance. Within the framework of the conditions of use, no ageing effects are to be expected apart from visual discolouration caused by air circulation.

2.13 Extraordinary effects

Fire

The declared products are classified in the fire reaction class A2-s2, d0 according to *EN 13501-1*. This means that they are "non-combustible" according to the German building authority designation (and also many other European countries) with negligible smoke development and no burning droplets in the event of a fire.

Fire reaction

Name	Value
Building material class	A2
Burning droplets	s2
Smoke gas development	d0

Water

No environmental influences are known in the case of unforeseen water ingress. The resistance of the ceiling system following the impact of water is dependent on the corrosion protection class in which the ceiling system is classified.

Mechanical destruction

In the case of mechanical destruction, all substances remain bound. It can be assumed that in the case of coated ceilings, possible paint splinters arise in such small volumes that no negative effects are incurred by the environment.

2.14 Re-use phase

The metal ceiling systems can be removed and re-used without damaging the product. Metal membrane components and substructure components made of steel can be redirected to material recycling.

2.15 Disposal

In accordance with the Waste Index Act (AVV) and the *European Waste Catalogue (EWC)*, the waste key for steel as a component of metal ceiling systems made of steel is: 17-04-05 – Iron and steel.

The waste key for fleece is: 17-04-07 – Construction and demolition waste.

2.16 Further information

Further information at www.knaufceilingsolutions.com

3. LCA: Calculation rules

3.1 Declared Unit

This EPD refers to a declared unit of 1 m² of average steel ceiling membrane with a thickness of 0.5 mm (Standard white RAL 9010) and a surface weight of 3.62 kg/m² with acoustic fleece.

Declared unit

Name	Value	Unit
Declared unit	1	m ²
Grammage	3.62	kg/m ²

The production of the associated gaskets is declared in a separate annexe to this EPD.

The substructure is not part of this EPD.

The ceiling membranes are produced under different brand names, at the Knauf Ceiling Solutions production sites in Rankweil (AT) and Stafford (UK). The declared product represents a weighted average of the two production sites leading to a high representativity of the results.

Knauf Ceiling Solutions metal ceiling membranes can be specifically configured based on the customer's need resulting in more than 100 standard products. The declared unit, therefore, refers to a representative product sold in large quantities. All products are available in various perforation designs. Ensuring a consistent representation the standard perforation of 20 % representing the major production quantities is declared in this EPD (specific weight without perforation: 4.34 kg/m²). This approach ensures the applicability of the EPD for specific products as well as the representativity of the results.

As the mass of steel represents the decisive factor in the product's environmental profile, a linear correlation of product mass and environmental impact is to be expected. The surface

weight of the ceiling membranes directly depends on the perforation type. Thus, the recalculation for specific perforations based on the product mass is possible.

3.2 System boundary

The life cycle assessment of average metal ceiling membranes includes a cradle-to-gate analysis of the products' environmental impacts with modules C1–C4 and module D (A1–A3, + C + D). Subsequent life cycle phases are part of the analysis:

Module A1-A3 | Production stage

The production stage includes the upstream burdens of raw material supply, their transports and the manufacturing plants of Knauf Ceiling Solutions located in Rankweil (AT) and Stafford (UK). The production of metal ceiling membranes includes punching, stamping and trimming, powder coating and packaging. Main raw material inputs, therefore, refer to steel, paint for powder coating and fleece infill. Both production sites are supplied with electricity from the national grid and thermal energy from natural gas.

The packaging of the products is considered in this stage.

Module C1 | Deconstruction and demolition

Disassembly of the product is done either manually or using smaller tools. Referring energy demand is considered to be negligible.

Module C2 | Transport to disposal

The transport to the disposal of the material is estimated declaring a 50 km radius to the disposal. In reality, this scenario may vary depending on the actual location of deconstruction and referring waste treatment.

Module C3 | Waste processing

Regarding the steel fraction, the material flow reaching module D for recycling is declared as material for recycling in Module

C3. Environmental impacts resulting from the grinding and sorting of steel scrap are not included, as referring energy demand is considered to be negligible. In addition, a loss rate of 5 % of the processed material is assumed. 95 % of the material can potentially be recycled. For the acoustic fleece inlay the declared scenario assumes landfilling, therefore no environmental impacts from the waste treatment of the fleece inlay are declared in C3.

Module C4 | Disposal

Module C4 refers to the emissions from the disposal of the losses from waste processing of lost steel as well as the disposal of the acoustic fleece inlay. The chosen scenario, therefore, includes the environmental burdens of landfilling of 5 % of the metal material and 100 % of the acoustic fleece inlay.

Module D | Benefits and loads beyond the system boundary

Module D declares the recycling of the recovered steel (95 % of the product). It includes the potential for substituting primary steel.

3.3 Estimates and assumptions

Assumptions and approximations are applied in case of a lack of representative data. All assumptions and approximations are documented precisely and represent a best-guess representation of reality. In case of uncertainty, a conservative approach is chosen.

3.4 Cut-off criteria

The LCA model covers all available input and output flows, which can be represented based on robust data. Data gaps are filled with conservative assumptions from average data (when available) or with generic data and are documented accordingly. Only data with a contribution lower than 1 % were cut off. Thus, no data were neglected, of which a substantial impact is to be expected. All relevant data were collected comprehensively. Cut-off material and energy flows were chosen carefully based on their expected quantitative contribution as well as potential environmental impacts. Thus, it can be assumed that the sum of all neglected input flows does not account for more than 5 % of the total material, water and energy flows.

3.5 Background data

This study uses generic background data for the evaluation of upstream environmental impacts from *GaBi* databases (*GaBi* 10; 2021.2).

3.6 Data quality

Data collection is based on product-specific questionnaires. It follows an iterative process clarifying questions via e-mail, telephone calls or in personal/web meetings. Intensive discussions between Knauf Ceiling Solutions and Daxner & Merl results in an accurate mapping of product-related material

and energy flows. This leads to a high quality of foreground data collected. Data collection relies on a consistent process according to *ISO 14044*.

The technological, geographical and time-related representativeness of the database was kept in mind when selecting background data. Whenever specific data were missing, either generic datasets or representative average data were used instead. The implemented *GaBi* background datasets refer to the latest versions available (not more than ten years old) and are carefully chosen.

3.7 Period under review

Foreground data were collected for the production year 2020. The data are based on the volumes produced on an annual basis.

3.8 Geographic Representativeness

Land or region, in which the declared product system is manufactured, used or handled at the end of the product's lifespan: Europe

3.9 Allocation

For foreground data, the calculation of specific input quantities is based on the annual production quantity (square meter), e.g. for energy input, packaging, etc.. The steel input on product level was calculated based on the mass of steel in the output.

Background data for the supply chain of the steel are published by worldsteel (*GaBi*-databases). Representing an average of the global steel industry, worldsteel background datasets ensure a good geographical and technological representation of steel production. All worldsteel datasets are modelled according to the worldsteel LCA methodology, applying the system expansion approach for the allocation of co-products from steel production. As a result, these datasets are not fully compliant with the requirements of the *EN 15804*, which emphasises the so-called partitioning approach applying a subdivision of environmental impacts according to their physical relationships. Due to a lack of global data calculated based on the partitioning approach, the worldsteel datasets refer to the closest representation of steel production in this context. Additionally, the deviation of the results of the two allocation approaches is to be expected under 5 % according to *Sphera*. Scrap input is regarded as burden-free.

3.10 Comparability

Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to *EN 15804* and the building context, respectively the product-specific characteristics of performance, are taken into account.

The *GaBi* background database was used to calculate the LCA (*GaBi* 10; 2021.2).

4. LCA: Scenarios and additional technical information

Characteristic product properties of biogenic carbon

Information on describing the biogenic Carbon Content at factory gate

Name	Value	Unit
Biogenic carbon content in accompanying packaging	0.1	kg C

The declared product does not contain biogenic carbon.

End of life (C1-C4)

Name	Value	Unit
Collected separately (steel)	3.58	kg
Collected separately (fleece infill)	0.04	kg
Recycling (steel) 95 %	3.4	kg
Landfilling (steel) 5 %	0.18	kg
Landfilling (fleece infill) 100 %	0.04	kg

Reuse, recovery and/or recycling potentials (D), relevant scenario information

Name	Value	Unit
Net flow of steel scrap	4.10	kg/m ²

5. LCA: Results

The following table contains the LCA results for a declared unit of 1 m² average steel ceiling membrane with a thickness of 0.5 mm and a surface weight of 3.62 kg/m² (with acoustic fleece).

Disclaimer:

EP-freshwater: This indicator has been calculated as 'kg P eq' as required in the characterization model (EUTREND model, Struijs et al., 2009b, as implemented in ReCiPe; <http://eplca.jrc.ec.europa.eu/LCDN/developerEF.xhtml>).

DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; ND = MODULE OR INDICATOR NOT DECLARED; MNR = MODULE NOT RELEVANT)

Product stage			Construction process stage		Use stage							End of life stage				Benefits and loads beyond the system boundaries
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	MND	MND	MND	MND	MNR	MNR	MNR	MND	MND	X	X	X	X	X

RESULTS OF THE LCA - ENVIRONMENTAL IMPACT according to EN 15804+A2: 1 m² ceiling membrane (0.5 mm; 3.62 kg/m²)

Parameter	Unit	A1-A3	C1	C2	C3	C4	D
Global Warming Potential total (GWP-total)	kg CO ₂ eq	1.51E+01	0	1.09E-02	0	9.25E-03	-6.97E+00
Global Warming Potential fossil fuels (GWP-fossil)	kg CO ₂ eq	1.54E+01	0	1.09E-02	0	9.34E-03	-6.97E+00
Global Warming Potential biogenic (GWP-biogenic)	kg CO ₂ eq	-3.25E-01	0	-1.29E-05	0	-1.07E-04	-3.96E-03
Global Warming Potential luluc (GWP-luluc)	kg CO ₂ eq	8.26E-03	0	8.85E-05	0	1.05E-05	-1.52E-04
Depletion potential of the stratospheric ozone layer (ODP)	kg CFC11 eq	3.33E-12	0	2.14E-18	0	2.3E-17	-1.66E-14
Acidification potential of land and water (AP)	mol H ⁺ eq	3.91E-02	0	3.59E-05	0	3.21E-05	-1.24E-02
Eutrophication potential aquatic freshwater (EP-freshwater)	kg P eq	2.4E-05	0	3.22E-08	0	7.66E-09	-1.51E-06
Eutrophication potential aquatic marine (EP-marine)	kg N eq	1.04E-02	0	1.65E-05	0	8.02E-06	-2.39E-03
Eutrophication potential terrestrial (EP-terrestrial)	mol N eq	1.11E-01	0	1.84E-04	0	8.81E-05	-2.42E-02
Formation potential of tropospheric ozone photochemical oxidants (POCP)	kg NMVOC eq	3.36E-02	0	3.24E-05	0	2.52E-05	-1.07E-02
Abiotic depletion potential for non fossil resources (ADPE)	kg Sb eq	6.24E-05	0	9.59E-10	0	6.6E-10	-1.73E-05
Abiotic depletion potential for fossil resources (ADPF)	MJ	1.85E+02	0	1.44E-01	0	1.35E-01	-6.81E+01
Water use (WDP)	m ³ world eq deprived	7.72E+00	0	1E-04	0	-3.9E-05	-1.9E+01

RESULTS OF THE LCA - INDICATORS TO DESCRIBE RESOURCE USE according to EN 15804+A2: 1 m² ceiling membrane (0.5 mm; 3.62 kg/m²)

Parameter	Unit	A1-A3	C1	C2	C3	C4	D
Renewable primary energy as energy carrier (PERE)	MJ	2.01E+01	0	8.3E-03	0	1.03E-02	4.29E+00
Renewable primary energy resources as material utilization (PERM)	MJ	3.75E+00	0	0	0	0	0
Total use of renewable primary energy resources (PERT)	MJ	2.38E+01	0	8.3E-03	0	1.03E-02	4.29E+00
Non renewable primary energy as energy carrier (PENRE)	MJ	1.78E+02	0	1.45E-01	0	1.35E-01	-6.82E+01
Non renewable primary energy as material utilization (PENRM)	MJ	7.05E+00	0	0	-5.38E+00	0	0
Total use of non renewable primary energy resources (PENRT)	MJ	1.85E+02	0	1.45E-01	-5.38E+00	1.35E-01	-6.82E+01
Use of secondary material (SM)	kg	4.51E-01	0	0	0	0	4.1E+00
Use of renewable secondary fuels (RSF)	MJ	0	0	0	0	0	0
Use of non renewable secondary fuels (NRSF)	MJ	0	0	0	0	0	0
Use of net fresh water (FW)	m ³	1.97E-01	0	9.5E-06	0	3.29E-06	-4.43E-01

RESULTS OF THE LCA – WASTE CATEGORIES AND OUTPUT FLOWS according to EN 15804+A2: 1 m² ceiling membrane (0.5 mm; 3.62 kg/m²)

Parameter	Unit	A1-A3	C1	C2	C3	C4	D
Hazardous waste disposed (HWD)	kg	1.62E-07	0	7.62E-12	0	2.34E-11	1.49E-08
Non hazardous waste disposed (NHWD)	kg	4.76E-01	0	2.27E-05	0	2.19E-01	8.69E-01
Radioactive waste disposed (RWD)	kg	2.42E-03	0	2.62E-07	0	1.53E-06	7.39E-06
Components for re-use (CRU)	kg	0	0	0	0	0	0
Materials for recycling (MFR)	kg	0	0	0	3.4E+00	0	0
Materials for energy recovery (MER)	kg	0	0	0	0	0	0
Exported electrical energy (EEE)	MJ	0	0	0	0	0	0
Exported thermal energy (EET)	MJ	0	0	0	0	0	0

RESULTS OF THE LCA – additional impact categories according to EN 15804+A2-optional: 1 m² ceiling membrane (0.5 mm; 3.62 kg/m²)

Parameter	Unit	A1-A3	C1	C2	C3	C4	D
Incidence of disease due to PM emissions (PM)	Disease incidence	5.15E-07	0	2.04E-10	0	3.55E-10	-2.36E-07
Human exposure efficiency relative to U235 (IR)	kBq U235 eq	3.84E-01	0	3.84E-05	0	2.17E-04	1.29E-01
Comparative toxic unit for ecosystems (ETP-fw)	CTUe	4.31E+01	0	1.07E-01	0	4.2E-02	-4.4E+00
Comparative toxic unit for humans (carcinogenic) (HTP-c)	CTUh	6.66E-09	0	2.16E-12	0	5.02E-12	-3.78E-09
Comparative toxic unit for humans (noncarcinogenic) (HTP-nc)	CTUh	2.15E-07	0	1.27E-10	0	5.11E-10	-8.4E-08
Soil quality index (SQP)	SQP	3.59E+01	0	4.96E-02	0	1.1E-02	1.02E+00

Disclaimer 1 – for the indicator “Potential Human exposure efficiency relative to U235”. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure or radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, radon and from some construction materials is also not measured by this indicator.

Disclaimer 2 – for the indicators “abiotic depletion potential for non-fossil resources”, “abiotic depletion potential for fossil resources”, “water (user) deprivation potential, deprivation-weighted water consumption”, “potential comparative toxic unit for ecosystems”, “potential comparative toxic unit for humans – cancerogenic”, “Potential comparative toxic unit for humans - not cancerogenic”, “potential soil quality index”. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high as there is limited experience with the indicator.

6. LCA: Interpretation

The following interpretation contains a summary of the LCA results referenced to a declared unit of 1 m² of average steel ceiling membrane with a thickness of 0.5 mm and a surface

weight of 3.62 kg/m² with acoustic fleece.

Hot-spot analysis of metal ceiling tiles (0.5 mm, with acoustic fleece)



The comparison of the products' life cycle phases shows a clear dominance of the production phase (modules A1-A3).

Module C4 declares impacts from landfilling of steel losses (assumption: 5 % of steel in the product) and the acoustic fleece, making up a minor fraction of the total environmental impact of the products.

As a result of material recyclability, the steel fraction removed at the end of life can substitute primary steel. Module D shows the recycling potential of 95 % of the steel in the product at the end of its life. This results in credits from the substitution of primary steel.

When it comes to the environmental impacts in the production

phase of the ceiling membranes, the upstream supply chain of the steel coils represents the major hot spot in all of the impact categories considered.

Knauf Ceiling Solutions metal ceiling membranes can be specifically configured based on the customer's need resulting in more than 100 standard products. The conversion of the LCA results to other material thicknesses than the declared reference thickness is proportional to the surface weight. As a result, the variability of the environmental impacts of single products shows a direct correlation to the product weight.

This implies a slight imprecision for the fleece inlay of products with improved acoustic performance, as the fleece inlay is not scalable linearly but surface-related.

The analysis shows that the impact of the fleece inlay itself on

the overall result is very small. Thus, the linear scaling based on the surface weight of the membranes is also considered applicable for the acoustic products.

The declared environmental impacts represent a weighted average for specific thicknesses of metal ceiling membranes produced by Knauf Ceiling Solutions considering a

representative perforation of 20 %. It is based on primary data of the two production sites of Knauf Ceiling Solutions located at Rankweil (AT) and Stafford (UK).

Comparably higher environmental impacts at Rankweil can be identified in all of the impact categories except for potential ozone depletion and water scarcity.

7. Requisite evidence

The relevant paragraph of the suspended ceiling product standard (EN 13964) requires formaldehyde emissions declaration only for products for which a formaldehyde-

containing compound is used during the manufacturing process. Metal ceilings covered by this EPD do not contain any formaldehyde-containing compounds.

8. References

Standards

EN 13501-1

EN 13501-1:2019, Classification of construction products and building elements according to their reaction to fire, Part 1: Classification with the results of tests on the reaction to fire of construction products.

EN 13964

EN 13964:2014, Suspended ceilings - Requirements and test methods.

EN 15804

EN 15804:2012+A2:2019, Sustainability of construction works - Environmental product declarations - Core rules for the product category of construction products.

EN 20140-9

EN ISO 20140-9:1993, Acoustics – Measurement of sound insulation in buildings.

ISO 140-3

EN ISO 140-3:1995, Acoustics – Measurement of sound insulation in buildings.

ISO 354

EN ISO 354:2003-12, Acoustics - Measurement of sound absorption in reverberant rooms.

ISO 9001

EN ISO 9001:2015-11, Quality management systems - Requirements.

ISO 11654

EN ISO 11654:1997-07, Acoustics - Sound absorbers for use in buildings - Evaluation of sound absorption.

ISO 14001

EN ISO 14001:2015-11, Environmental management systems - Requirements with guidance for use.

ISO 14025

DIN EN ISO 14025:2011-10, Environmental labels and declarations - Type III environmental declarations - Principles and procedures.

ISO 14044

EN ISO 14044:2006-10, Environmental management – Life

cycle assessment – Requirements and guidelines.

Further References

AVV

AVV, German List of Wastes Ordinance. Regulation on the European Waste List.

Candidate list

List of substances of very high concern (SVHC) for authorisation (ECHA Candidate List), 25.06.2020, published under Article 59(10) of REACH. Helsinki: European Chemicals Agency.

European Waste Catalogue

Guidance on classification of waste according to EWC-Stat categories. Supplement to the Manual for the Implementation of the Regulation (EC) No 2150/2002 on Waste Statistics. Commission of the European Communities, EUROSTAT.

GaBi

GaBi 10, Software-System and Database for Life Cycle Engineering. DB 2021.2. Stuttgart, Echterdingen: Sphera, 1992-2021. Available at: <http://documentation.gabi-software.com>

IBU 2021

Institut Bauen und Umwelt e.V.: Allgemeine Anleitung für das EPD--Programm des Institut Bauen und Umwelt e.V. (IBU). Version 2.0, Berlin: Institut Bauen und Umwelt e.V., 2021. www.ibu-epd.com

Ordinance on Biocide Products

Regulation (EU) No 528/2012 of the European Parliament and of the Council of 22 May 2012 concerning the making available on the market and use of biocidal products.

PCR part A

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