

ENVIRONMENTAL PRODUCT DECLARATION

as per ISO 14025 and EN 15804+A2

Owner of the Declaration	dormakaba International Holding GmbH
Publisher	Institut Bauen und Umwelt e.V. (IBU)
Programme holder	Institut Bauen und Umwelt e.V. (IBU)
Declaration number	EPD-DOR-20240050-CBA1-EN
Issue date	22/03/2024
Valid to	21/03/2029

Mortise Lock Saflok RT Plus dormakaba

www.ibu-epd.com | <https://epd-online.com>



General Information

dormakaba

Programme holder

IBU – Institut Bauen und Umwelt e.V.
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Declaration number

EPD-DOR-20240050-CBA1-EN

This declaration is based on the product category rules:

Electronic and physical Access Control Systems, 01/08/2021
 (PCR checked and approved by the SVR)

Issue date

22/03/2024

Valid to

21/03/2029



Dipl.-Ing. Hans Peters
 (Chairman of Institut Bauen und Umwelt e.V.)



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 (Managing Director Institut Bauen und Umwelt e.V.)

Mortise Lock Saflok RT Plus

Owner of the declaration

dormakaba International Holding GmbH
 DORMA Platz 1
 58256 Ennepetal
 Germany

Declared product / declared unit

1 piece of the product: Saflok RT Plus consisting of the following items:

- Mortise Lock Saflok RT Plus
- lever handle
- fixing materials
- product packaging

Scope:

This Environmental Product Declaration refers to a specific mortise lock manufactured by dormakaba. The EPD is representative for the complete Saflok RT Plus Series. The production site is located in Montreal (Canada).

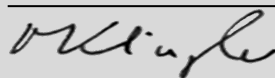
Data represents the year 2024.

The owner of the declaration shall be liable for the underlying information and evidence; the IBU shall not be liable with respect to manufacturer information, life cycle assessment data and evidences.

The EPD was created according to the specifications of EN 15804+A2. In the following, the standard will be simplified as *EN 15804*.

Verification

The standard EN 15804 serves as the core PCR	
Independent verification of the declaration and data according to ISO 14025:2011	
<input type="checkbox"/>	internally
<input checked="" type="checkbox"/>	externally



Matthias Klingler,
 (Independent verifier)

Product

Product description/Product definition

dormakaba's RT Plus is an enhanced version of the proven RT Radio-Frequency Identification (RFID) electronic lock, offering the BLE technology directly integrated in the reader. Ideal for retrofit, this durable lock is easy to use and works with Ambiance and System 6000, access management software. RT Plus is an easy path to RFID for properties wishing to upgrade: The switch is as simple as replacing the outside housing while keeping the same door preparation. For the use and application of the product, the representative national provisions apply. For the Saflok RT Plus Series, the standards which can be applied are the following:

- ANSI A156.13
- ANSI A156.25
- UL 10C
- ULC S-104
- EN 12209
- EN 1634-1
- EN 1363-1

Application

The mortise lock Saflok RT Plus is suitable for small to very large-scale hotels. Existing mechanical or electronic door locks throughout a facility can be easily replaced. The access control solution is ideal for guest rooms, common areas as well as back-of-houses. The BLE RFID technology enables easy upgrade possibilities.

Technical Data

The Saflok RT Plus Mortise Lock series has following technical properties:

Name	Value	Unit
Handling	left/right	reversible
Door Thickness max.	66	mm
Standard Backset	70	mm
Batteries	3	AA
Mobile Access	BLE	enabled
Audit memory	4000	events

LCA: Calculation rules

Declared Unit

The declared unit is 1 piece of the product: Saflok RT Plus including packaging

Name	Value	Unit
Declared unit	1	piece/product
Mass of declared Product	4.17	kg

System boundary

System boundary

The type of EPD is: cradle to gate with options, modules C1–C4, and module D (A1–A3 + B2 + C + D and additional modules: A4+ A5)

Production - Module A1-A3

The product stage includes: — A1, raw material extraction, processing and mechanical treatments, processing of secondary material input (e.g. recycling processes), — A2, transport to the manufacturer, — A3, manufacturing and

Performance data of the product with respect to its characteristics in accordance with the relevant technical provision which can be applied are mentioned above.

Base materials/Ancillary materials

The major material composition including the packaging of the product is listed below:

Name	Value	Unit
Steel	44,5	%
Zinc	39,5	%
Paper	7	%
Stainless Steel	4,5	%
Electronics	2,5	%
Plastics	2	%

The product includes partial articles which contain substances listed in the Candidate List of REACH Regulation 1907/2006/EC (date: 23.01.2024) exceeding 0.1 percentage by mass: no

The *Candidate List* can be found on the ECHA website: <https://echa.europa.eu/de/home>

Reference service life

The reference service life for the Saflok RT Plus Series amounts to 10 years, depending on the application and frequency of use. For repairs and renewals, suitable spare parts are available.

The mortise lock series is tested and certified to Builders Hardware Manufacturers Association (BHMA) A156.13, meaning they are designed to withstand a minimum of 1.000.000 cycles.

assembly including provision of all materials, products and energy, as well as waste processing up to the end-of-waste state.

Construction stage - Modules A4-A5

The construction process stage includes: — A4, transport to the building site; — A5, installation into the building; including provision of all materials, products and energy, as well as waste processing up to the end-of-waste state or disposal of final residues during the construction process stage.

Maintenance – Module B2

This module includes the production and the end of life of the batteries. The potential use of batteries is declared in module B2.

End-of-life stage– Modules C1-C4 and D

The end-of-life stage includes: — C1, de-construction, demolition: — C2, transport to waste processing; — C3, waste processing for reuse, recovery and/or recycling; — C4, disposal; including provision and all transport, provision of all

materials, products and related energy and water use. Module D (Benefits and loads beyond the system boundary) includes: — D, recycling potentials, expressed as net impacts and benefits.

Geographic Representativeness

Land or region, in which the declared product system is manufactured, used or handled at the end of the product's lifespan: Global

LCA: Scenarios and additional technical information

Characteristic product properties of biogenic carbon

Information on describing the biogenic carbon content at factory gate

Name	Value	Unit
Biogenic carbon content in accompanying packaging	0.11	kg C

Note: 1 kg of biogenic carbon is equivalent to 44/12 kg of CO₂

Transport to the building site (A4)

Name	Value	Unit
Litres of fuel	0.00276	l/100km
Transport distance	100	km
Capacity utilisation (including empty runs)	55	%

The product is transported via truck. The product is stored in the dormakaba logistic centre in Montreal. The main distribution region is North America. In order to allow scaling to a specific point of installation 100 km are declared.

Installation into the building (A5)

Name	Value	Unit
Waste packaging (paper and plastic)	0,295	kg

Maintenance (B2)

Name	Value	Unit
Use of batteries	5	pieces

dormakaba Mortise Lock Saflok RT Plus series are operated using a battery and are not connected to mains electricity. The batteries are provided by dormakaba. During the operation of

Comparability

Basically, a comparison or an evaluation of EPD data is only possible if all the data sets to be compared were created according to *EN 15804* and the building context, respectively the product-specific characteristics of performance, are taken into account. Background database: GaBi, SP40.

the product, the only energy consumption comes from the battery use. The battery must be exchanged on average 5 times over the declared service life. In order to allow scaling, the exchange of 1 battery is declared in the LCA.

Reference service life

Name	Value	Unit
Life Span according to the manufacturer	10	a

End of life (C1-C4)

C1: The product dismantling from the building is done manually without environmental burden.

C2: Transport to waste management is 50 km.

Name	Value	Unit
Collected separately waste type waste type	3.87	kg
Recycling	3.73	kg
Energy recovery	0.0565	kg
Landfilling	0.0916	kg

The product is disassembled in a recycling process. Material recycling is then assumed for metals and electronics. The plastic components are assumed to be incinerated with energy recovery. The batteries and minor proportions of residues arising from the recycling process are landfilled. Region for the End of Life is: Europe.
(Depending on product)

Reuse, recovery and/or recycling potentials (D), relevant scenario information

Name	Value	Unit
Recycling	100	%

The collection rate is 100 %.

LCA: Results

DESCRIPTION OF THE SYSTEM BOUNDARY (X = INCLUDED IN LCA; MND = MODULE OR INDICATOR NOT DECLARED; MNR = MODULE NOT RELEVANT)

Product stage			Construction process stage		Use stage							End of life stage				Benefits and loads beyond the system boundaries
Raw material supply	Transport	Manufacturing	Transport from the gate to the site	Assembly	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
A1	A2	A3	A4	A5	B1	B2	B3	B4	B5	B6	B7	C1	C2	C3	C4	D
X	X	X	X	X	MND	X	MNR	MNR	MNR	MND	MND	X	X	X	X	X

RESULTS OF THE LCA - ENVIRONMENTAL IMPACT according to EN 15804+A2: 1 piece Saflok RT Plus

Parameter	Unit	A1-A3	A4	A5	B2	C1	C2	C3	C4	D
GWP-total	kg CO ₂ eq	3.22E+02	3.6E-02	4.22E-01	2.09E-01	0	3.8E-02	2.21E-01	1E-03	-1.8E+01
GWP-fossil	kg CO ₂ eq	3.2E+02	3.5E-02	1.4E-02	2.09E-01	0	3.7E-02	2.2E-01	1E-03	-1.8E+01
GWP-biogenic	kg CO ₂ eq	1.56E+00	2E-03	4.08E-01	2.88E-04	0	2E-03	8.18E-04	4.75E-06	2.4E-02
GWP-luluc	kg CO ₂ eq	4.38E-01	8.3E-07	7.08E-06	8.67E-05	0	8.73E-07	1.24E-05	4E-06	-2.7E-02
ODP	kg CFC11 eq	3.4E-08	3.68E-18	7.72E-17	7.19E-16	0	3.87E-18	1.11E-16	5.15E-18	-6.99E-14
AP	mol H ⁺ eq	1.88E+00	3.49E-05	1.18E-04	2.11E-03	0	3.67E-05	3.93E-05	9.97E-06	-2.63E-01
EP-freshwater	kg P eq	2.01E-03	7.46E-09	1.5E-08	1.48E-07	0	7.85E-09	1.77E-08	2.39E-09	-2.47E-05
EP-marine	kg N eq	3.23E-01	1.11E-05	4.25E-05	2.54E-04	0	1.17E-05	8.86E-06	2.57E-06	-2E-02
EP-terrestrial	mol N eq	3.44E+00	1.23E-04	5.31E-04	2.32E-03	0	1.3E-04	1.79E-04	2.82E-05	-2.17E-01
POCP	kg NMVOC eq	9.43E-01	3.14E-05	1.13E-04	7.85E-04	0	3.3E-05	2.45E-05	7.77E-06	-6.9E-02
ADPE	kg Sb eq	7.71E-02	1.05E-09	1.22E-09	9.05E-06	0	1.1E-09	1.52E-09	1.25E-10	-1.3E-02
ADPF	MJ	3.74E+03	4.94E-01	1.34E-01	2.37E+00	0	5.2E-01	1.02E-01	1.8E-02	-2.15E+02
WDP	m ³ world eq deprived	7.97E+01	6.83E-05	5.2E-02	2.3E-02	0	7.19E-05	2.3E-02	1.46E-04	-7.72E+00

GWP = Global warming potential; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential of land and water; EP = Eutrophication potential; POCP = Formation potential of tropospheric ozone photochemical oxidants; ADPE = Abiotic depletion potential for non-fossil resources; ADPF = Abiotic depletion potential for fossil resources; WDP = Water (user) deprivation potential

RESULTS OF THE LCA - INDICATORS TO DESCRIBE RESOURCE USE according to EN 15804+A2: 1 piece Saflok RT Plus

Parameter	Unit	A1-A3	A4	A5	B2	C1	C2	C3	C4	D
PERE	MJ	6.72E+02	2E-03	3.57E+00	1.97E-01	0	2E-03	3.2E-02	2E-03	-3.31E+01
PERM	MJ	3.55E+00	0	-3.54E+00	0	0	0	-5E-03	0	0
PERT	MJ	6.75E+02	2E-03	2.4E-02	1.97E-01	0	2E-03	2.7E-02	2E-03	-3.31E+01
PENRE	MJ	3.71E+03	4.95E-01	1.92E-01	2.37E+00	0	5.21E-01	3.46E+01	1.8E-02	-2.15E+02
PENRM	MJ	3.46E+01	0	-5.9E-02	0	0	0	-3.45E+01	0	0
PENRT	MJ	3.74E+03	4.95E-01	1.34E-01	2.37E+00	0	5.21E-01	1.02E-01	1.8E-02	-2.15E+02
SM	kg	2.15E+00	0	0	0	0	0	0	0	0
RSF	MJ	0	0	0	0	0	0	0	0	0
NRSF	MJ	0	0	0	0	0	0	0	0	0
FW	m ³	2.02E+00	2.8E-06	1E-03	7.23E-04	0	2.94E-06	5.4E-04	4.6E-06	-1.56E-01

PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy resources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water

RESULTS OF THE LCA - WASTE CATEGORIES AND OUTPUT FLOWS according to EN 15804+A2:

1 piece Saflok RT Plus

Parameter	Unit	A1-A3	A4	A5	B2	C1	C2	C3	C4	D
HWD	kg	2.75E-04	4.8E-11	2.01E-10	1.15E-08	0	5.05E-11	3.89E-10	2.78E-10	-2.66E-06
NHWD	kg	1.16E+01	5.06E-05	1.3E-02	1E+00	0	5.33E-05	2.3E-02	9.2E-02	-2.9E+00
RWD	kg	9.8E-02	5.31E-07	7.01E-06	4.87E-05	0	5.59E-07	3.79E-06	2.08E-07	-4E-03
CRU	kg	0	0	0	0	0	0	0	0	0
MFR	kg	0	0	0	0	0	0	8.6E+00	0	0
MER	kg	0	0	0	0	0	0	0	0	0
EEE	MJ	0	0	6.4E-01	0	0	0	3.52E+00	0	0
EET	MJ	0	0	1.16E+00	0	0	0	8.17E+00	0	0

HWD = Hazardous waste disposed; NHWD = Non-hazardous waste disposed; RWD = Radioactive waste disposed; CRU = Components for re-use; MFR = Materials for recycling; MER = Materials for energy recovery; EEE = Exported electrical energy; EET = Exported thermal energy

RESULTS OF THE LCA – additional impact categories according to EN 15804+A2-optional:

1 piece Saflok RT Plus

Parameter	Unit	A1-A3	A4	A5	B2	C1	C2	C3	C4	D
PM	Disease incidence	1.91E-05	1.83E-10	6.57E-10	1.52E-08	0	1.93E-10	5E-10	1.23E-10	-2.28E-06
IR	kBq U235 eq	9.64E+00	7.59E-05	1E-03	5.24E-03	0	7.99E-05	3.42E-04	2.14E-05	-3.54E-01
ETP-fw	CTUe	1.79E+03	3.5E-01	6.3E-02	6.06E-01	0	3.69E-01	3.8E-02	1E-02	-1.36E+02
HTP-c	CTUh	3.3E-07	6.59E-12	3.37E-12	5.97E-11	0	6.94E-12	3.32E-12	1.54E-12	1.25E-08
HTP-nc	CTUh	6.58E-06	2.82E-10	1.49E-10	3.41E-09	0	2.97E-10	3.35E-10	1.7E-10	1.84E-06
SQP	SQP	6.34E+02	1E-03	3.6E-02	4.61E-01	0	1E-03	3.1E-02	4E-03	-1.04E+02

PM = Potential incidence of disease due to PM emissions; IR = Potential Human exposure efficiency relative to U235; ETP-fw = Potential comparative Toxic Unit for ecosystems; HTP-c = Potential comparative Toxic Unit for humans (cancerogenic); HTP-nc = Potential comparative Toxic Unit for humans (not cancerogenic); SQP = Potential soil quality index

Disclaimer 1 – for the indicator “Potential Human exposure efficiency relative to U235”. This impact category deals mainly with the eventual impact of low-dose ionizing radiation on human health of the nuclear fuel cycle. It does not consider effects due to possible nuclear accidents, occupational exposure or radioactive waste disposal in underground facilities. Potential ionizing radiation from the soil, radon and from some construction materials is also not measured by this indicator.

Disclaimer 2 – for the indicators “abiotic depletion potential for non-fossil resources”, “abiotic depletion potential for fossil resources”, “water (user) deprivation potential, deprivation-weighted water consumption”, “potential comparative toxic unit for ecosystems”, “potential comparative toxic unit for humans – cancerogenic”, “Potential comparative toxic unit for humans - not cancerogenic”, “potential soil quality index”. The results of this environmental impact indicator shall be used with care as the uncertainties on these results are high as there is limited experience with the indicator.

This EPD was created using a software tool.

References

ANSI A156.25:2023

ANSI A156.25:2023, Electrified Locking Devices

ANSI A156.13:2022

ANSI A156.13:2022, Mortise Locks

BHMA

Builders Hardware Manufacturers Association

ECHA

European Chemicals Agency

EN 12209:2016

EN 12209:2016, Building hardware - Mechanically operated locks and locking plates - Requirements and test methods

EN 1634-1:2018

EN 1634-1:2018-04, Fire resistance and smoke control tests for door and shutter assemblies, openable windows and elements of building hardware

EN 1363-1:2020-05

EN 1363-1:2020-05, Fire resistance tests - Part 1: General requirements

EN 15804

EN 15804+A2:2019+AC:2021, Sustainability of construction works — Environmental Product Declarations — Core rules for the product category of construction products

ISO 14025

ISO 14025:201110, Environmental labels and declarations — Type III environmental declarations — Principles and procedures

RFID

Radio-Frequency Identification

REACH

Regulation (EC) No 1907/2006 of the European Parliament and of the Council on the Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH)

RoHS

2011/65/EU, Directive on the restriction of the use of certain hazardous substances in electrical and electronic equipment

UL 10C:2016

UL 10C:2016-06, Standard for Safety Positive Pressure Fire Tests of Door Assemblies

ULC CAN-S104:2020

ULC CAN-S104:2020-08, Standard Method for Fire Tests of Door Assemblies

Further References

GaBi

Sphera Solutions GmbH
Gabi Software System and Database for Life Cycle Engineering
19922020
Version 10.0.0.71
University of Stuttgart
Leinfelden-Echterdingen

GaBi ts documentation

GaBi life cycle inventory data documentation
(<https://www.gabisoftware.com/support/gabi/gabidatabase-2020-lcidocumentation/>).

IBU 2021

General Instructions for the EPD programme of Institut Bauen und Umwelt e.V. Version 2.0, Berlin: Institut Bauen und Umwelt e.V., 2021. www.ibu-epd.com

LCA-tool dormakaba

Tool No.: IBU-DOR-202109-LT1-EN.
Developed by Sphera Solutions GmbH

PCR Part A

PCR – Part A: Calculation Rules for the Life Cycle Assessment and Requirements on the Project Re-port according to EN 15804+A2:2019, Version 1.0, 2020, Institut Bauen und Umwelt e.V., www.ibu-epd.com.

PCR Part B

PCR – Part B: Requirements on the EPD for Electronic and physical Access Control Systems, version 08/2021, Institut Bauen und Umwelt e.V., www.ibu-epd.com.



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